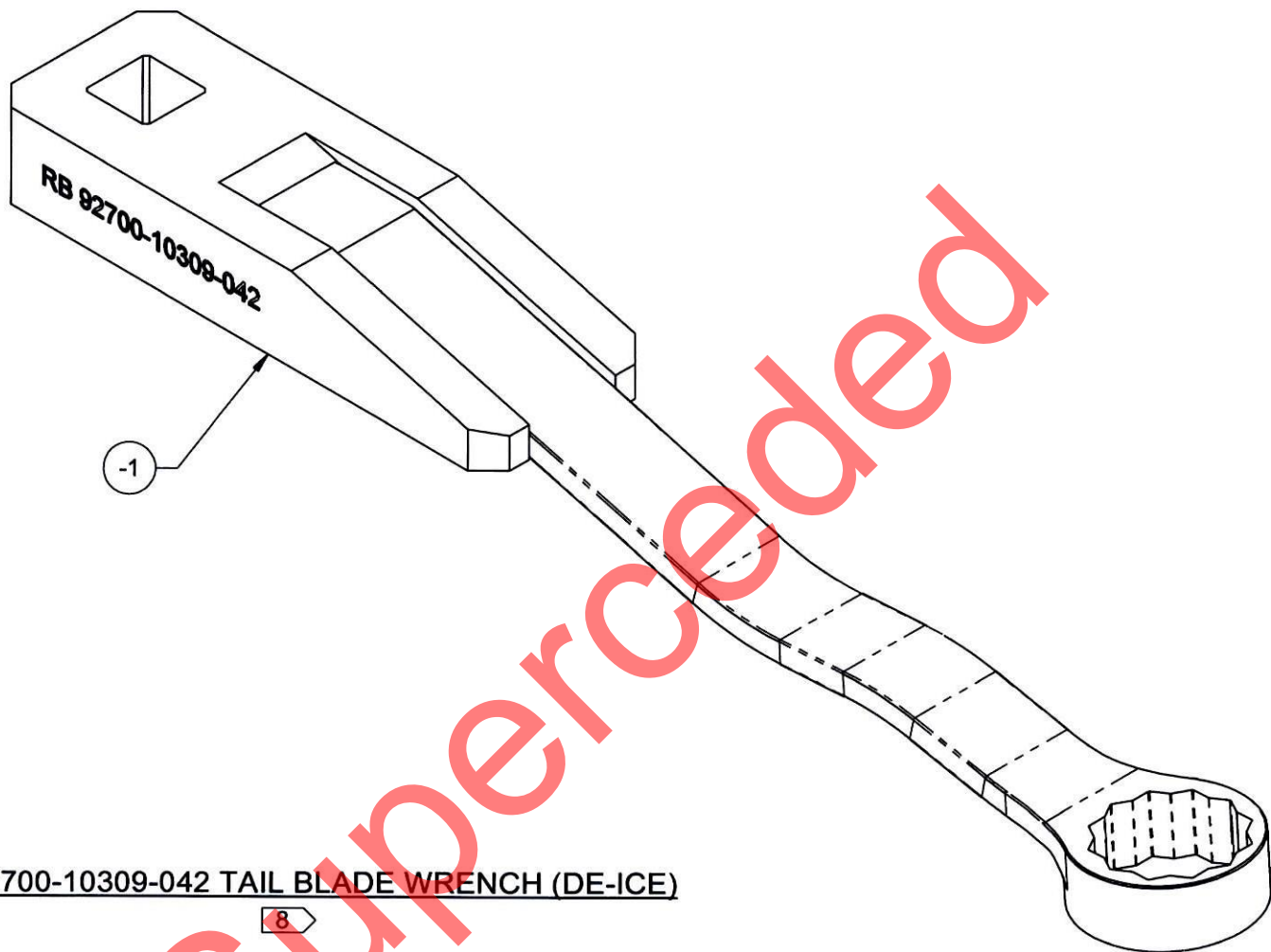


ITEM #	QTY	PART #	PART TITLE
-1	1	RB 92700-10309-042-1	TAIL BLADE WRENCH (DE-ICE) WELDMENT ASSY

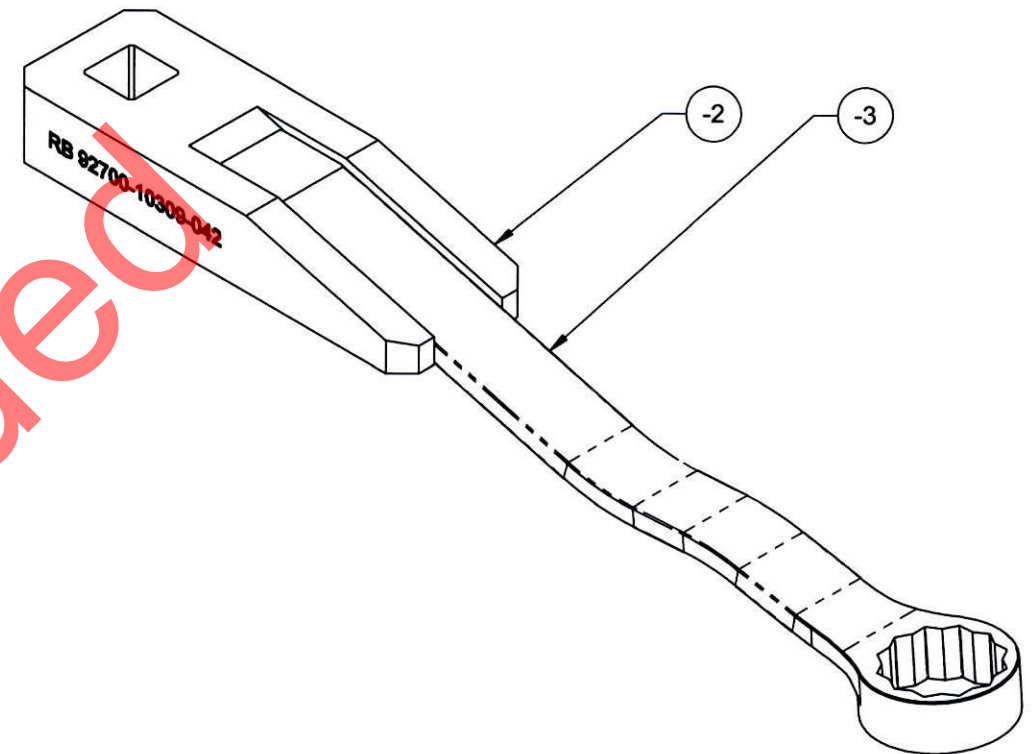
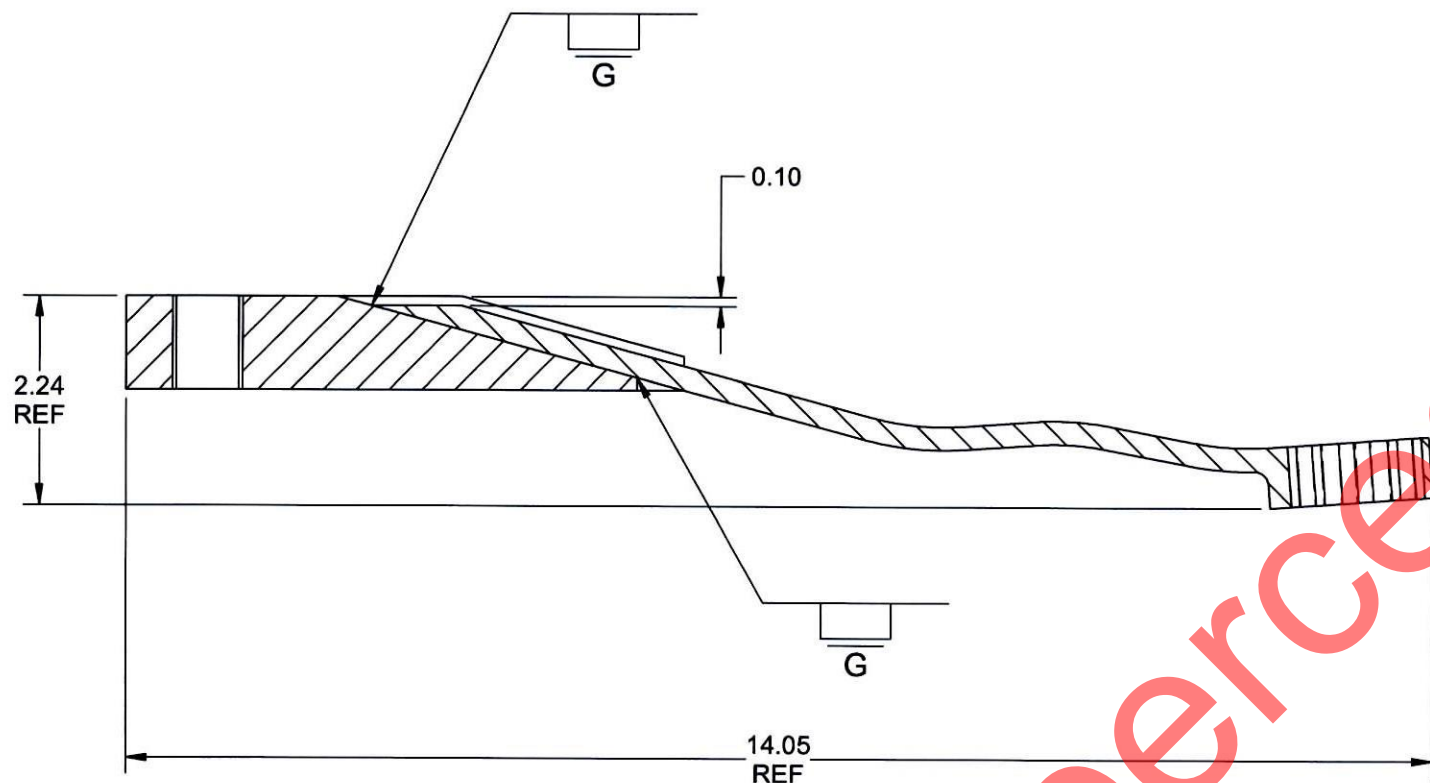


RB 92700-10309-042 TAIL BLADE WRENCH (DE-ICE)

NOTES:  
1) MATERIAL: N/A  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: N/A  
7) IDENTIFICATION: N/A  
8) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

A	NEW ISSUE	18-603	KPT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10309-042	SHEET 1 OF 4
APPROVED	VH	TITLE	SCALE
DATE 9/6/2018		TAIL BLADE WRENCH (DE-ICE)	NTS
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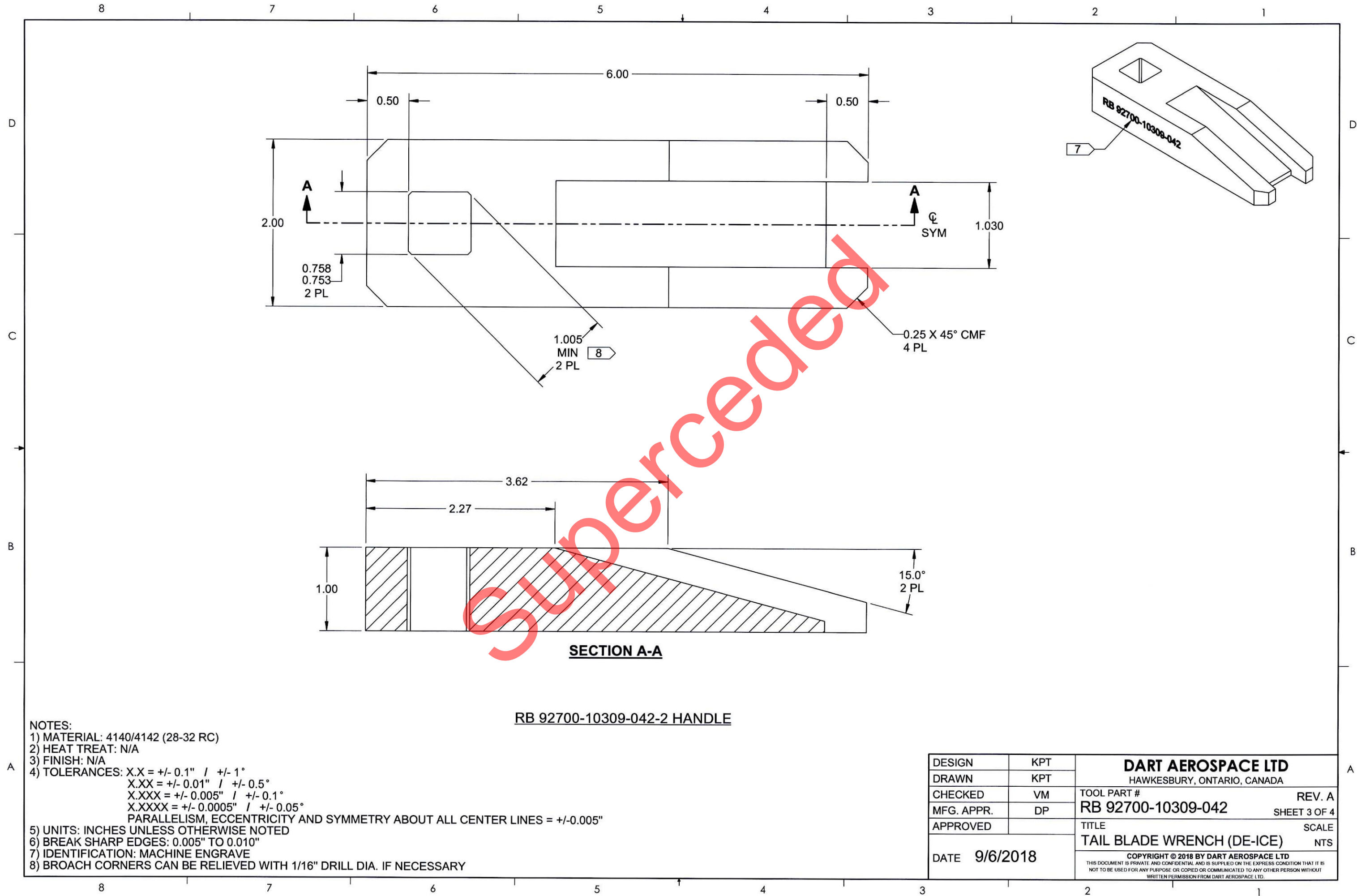
ITEM #	QTY	PART #	PART TITLE
-2	1	RB 92700-10309-042-2	HANDLE
-3	1	RB 92700-10309-042-3	WRENCH



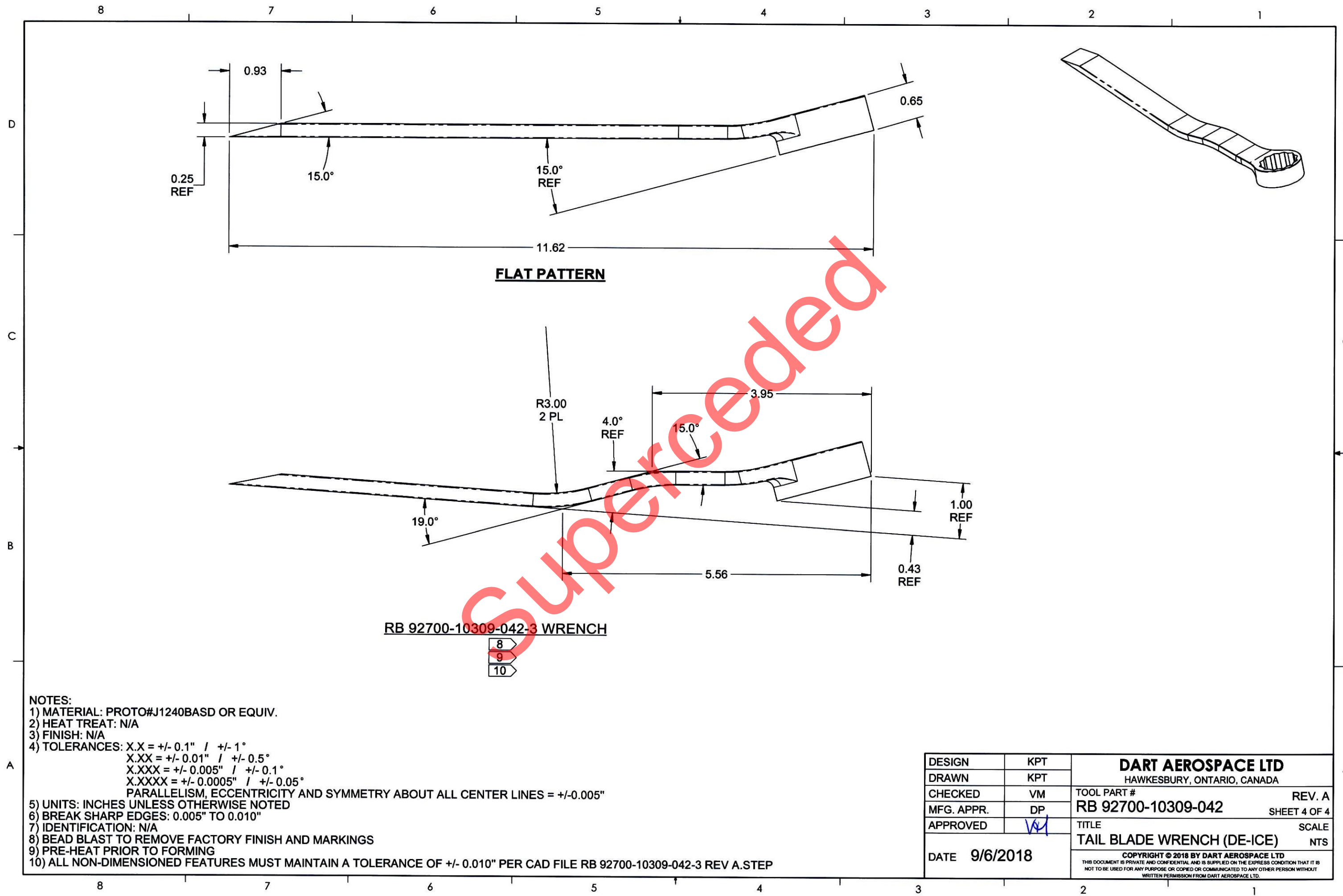
RB 92700-10309-042-1 TAIL BLADE WRENCH (DE-ICE) WELDMENT ASSY

- NOTES:
- 1) MATERIAL: N/A
  - 2) HEAT TREAT: N/A
  - 3) FINISH: CHROME PLATE PER QQ-C-320 TYPE 2 CLASS 1
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) BREAK SHARP EDGES: N/A
  - 7) IDENTIFICATION: N/A
  - 8) BEAD BLAST AFTER WELDING TO REMOVE SCALE PRIOR TO CHROME PLATE

DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10309-042	SHEET 2 OF 4
APPROVED	VM	TITLE	SCALE
DATE 9/6/2018		TAIL BLADE WRENCH (DE-ICE)	NTS
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**FLAT PATTERN**

**RB 92700-10309-042-3 WRENCH**

8  
9  
10

- NOTES:
- 1) MATERIAL: PROTO#J1240BASD OR EQUIV.
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) BREAK SHARP EDGES: 0.005" TO 0.010"
  - 7) IDENTIFICATION: N/A
  - 8) BEAD BLAST TO REMOVE FACTORY FINISH AND MARKINGS
  - 9) PRE-HEAT PRIOR TO FORMING
  - 10) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.010" PER CAD FILE RB 92700-10309-042-3 REV A.STEP

DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	<b>RB 92700-10309-042</b>	SHEET 4 OF 4
APPROVED	W	TITLE	SCALE
DATE 9/6/2018		<b>TAIL BLADE WRENCH (DE-ICE)</b>	NTS
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